

DESIGN OF A SUMMIT SWITCH YARD

FOR

I. C. R. R., CHICAGO DIVISION

BY

K. HARGER

R. HOLMBOE

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Armour Institute of Technology

1908

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Harger, K
Design of a summitt switch
yard for I.C.R.R. Chicago

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CHICAGO, ILL.

1904.

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The Illinois Central Railroad Station, 215 North Dear Street, has south end in addition to thirty passenger tracks. The station Street, has three freight yards where freight cars are loaded and unloaded. These yards are located on the right of way, at Randolph Street called the North Yard; at thirty-eight Street called the North Yard and at One Hundred and Twenty-eight Street known as the Wildwood Yard. These three yards handle between 200,000 and 215,000 cars per month and owing to lack of trackage conditions are congested.

The Wildwood Yard is used only for the handling of the coal traffic; the Randolph Street yard is used for local delivery and receiving purposes, while all the classifying of freight and making up of out-going freight trains is done at the North Yard. It is in the North Yard that the most serious congestion takes place, owing to the lack of room and the inferior lay-out of the yard. Because of its small size and its peculiar shape, the present yard cannot be reconstructed to form a modern yard without the purchase of additional land, which has been built up, making its cost prohibitive. Other reasons for not enlarging the present yard are: It is limited on the east by the Nickel Plate Ry. right-of-way; streets would have to be closed; the Calumet Electric Railway crosses the right-of-way south of the yard; and traffic through the yard would be greatly disturbed during reconstruction. For these reasons it is considered inexpedient and too expensive to reconstruct the North Yard and, therefore, a new location is necessary.

The location must be such, that sufficient land can be secured, that the topography will allow of proper grades in the yard without excessive earthwork, and that good drainage can be secured. The cost of the land is

also a deciding factor. The only site as to the Illinois Central that fulfills these conditions and is close to distributing tracks in Chicago, is the tract of land between 12th and 13th streets adjacent to the Illinois Central right-of-way on the east side. This tract is three and one-third miles long and about one thousand feet wide, having a positive slope from north to south. This promotes drainage and fair road grades. The land is neither built up nor under cultivation and its cost is, therefore, moderate.

Freight yards may be divided into four general classes; push and pull yards, poling yards, gravity yards, and summit yards. Each of these is divided up into yards for receiving, classification, and forwarding of trains. Push and pull yards are constructed on the level or as nearly so as possible, and the cars are classified and distributed by pushing and pulling from one place to another. Poling yards are those in which the movement of trains is produced by the use of a pole or a sucker operated by an engine on a track that is parallel and adjacent to that on which the cars are situated. Gravity yard is one in which movements of cars are accomplished by gravity alone. A summit yard is one in which movements of cars are accomplished by pushing them over a summit and then letting them run by gravity.

In choosing the kind of yard to be used in the present work, these four types were considered. The two types, of push and pull and of gravity may be eliminated at once, the former because it is antiquated and the latter because it is unsuited to prevailing conditions. This is the case because a gravity yard is operated by gravity alone and so is suitable for switching in one direction only. Since in the yard to be designed, trains are received from both directions it is apparent that the gravity yard cannot be used.

There is then left the problem of the number of cars to be handled. Of these two types, the latter is the most important in regard to the number of cars damaged in the yard. This is shown in the statistics given in the "Proceedings of the American Association of Railway Engineers" (1905).

STATISTICS

No. of trains observed	33
No. of cars observed	1242
Total number of cuts	404
Average number of cars per train	37.5
Average number of cuts per train	12.1
Average number of cars per cut	2.81
Total time consumed from time train starts for hump until cars are disposed of and engine returns and clears hump track	335 minutes
Average per train	10 "
Average per car	1.42 "
Total delays at hump waiting for other	117 "
Actual time required to handle and cars over hump (525 - 117)	408 "
Average per train	12.34 "
Average per car	1.38 "
During time of observation one train of 14 cars with 150 cuts was handled over the hump in 8 minutes giving an average per car of 1.30 minutes.	
Total cars handled over this hump	

Sept., 1905,

day

15917



Sept., 1903,	mi. hr.	15.115
Oct., 1903,	day	19.000
"	mi. hr.	19.000
Average per 1. hour		30.7

In a paper read before the Association in December, 1903, Mr. L. B. Bardo gave the following results as the result of a series of experiments in various typical railroad yards. The paper was considered in the 1906 meeting of the Association.

Type of yard	Classical	Sliding	Hump
No. of cars	50	30	60
No. of cuts	1	50	50
Crew	1 man	do	do
	1 man	do	do
	1 man	do	do
	1 man	do	do
Time consumed	2 hours	1 hr. 15 min.	50 minutes
Average expense	\$2.00	\$2.35	\$1.02
Distance traveled			
by locomotive	24750'	21750'	5000'
Engine reversals	12	20	60

These results show the great economy in operation of a hump yard. Other yards show results which are just as good. From this data the Association adopted the following resolution, "A hump yard is a desirable form of a yard for receiving, classifying and making up trains because cars can be handled through it faster and at less cost than through any other yard." The fact that there

is less damage done to cars in a new yard than in other kinds of yards may seem to be untrue but with careful handling, damage due to bumping may be entirely eliminated in a switch yard while in a policy yard shunting starting and stopping must occur and the result is a large amount of damage to couplers and draft gears. For the above reasons the switch yard of yard was adopted.

The following general data was obtained from the offices of the Illinois Central road, as general practice in their yards and as following the lines on which a new yard would be built.

Purpose of yard	Distributing
Kind of freight	Non-perishable
Direction of traffic	Both north and south
No. of cars handled per month	30000 to 40000
Maximum length of trains	80 cars
Capacity of cars	30000# to 100,000#
Average length of cars	40'
Frog number	7 and 8

The length of receiving yard is determined from the following data; the length of a train of loaded cars, the length of a train of empty cars, the average length of a train, the number of average length trains per day, and the number of maximum length trains per day. If the number of maximum length trains exceeds twenty per cent of the total number of trains, the receiving yard is to be designed for the trains of maximum length. The latter is the case and the yard was, therefore, designed for trains of eighty cars with cabooses and engines. The length of the longest Illinois General Freight engine is fifty six feet. The train length is, therefore, three thousand, two hundred and ninety six feet, but

the yard was made thirty four hundred feet long to allow for clearance. Nine tracks were provided, all of the same length, these being sufficient to handle twelve bound traffic, which is in excess of the number provided in the specifications of the American Association of Railway Engineers. These tracks are to be used in main, minor spurs and thus one or more may be thrown out of service while occupied for this purpose. To allow for this work, the tracks are spaced fourteen feet center to center. Number nine frogs are used in the turnouts from the main tracks and also in all turnouts from the ladder tracks. This is the smallest number of frogs used in any switch over which a road engine will pass. The practical lead was assumed to be seventy two feet for a number nine frog. The distance along the ladder track from a frog to the nose fork block was made ten feet. The turnouts from the ladder through the middle of the yard were provided with number eight frogs. The main ladder track was put in at an angle of $8^{\circ}25'$ to the main track, the body tracks being curved for a small distance past the frog. The south bound receiving yard is on a grade of five-tenths per cent. The north bound receiving yard is on a three hundred and seventy two thousandths per cent grade, both being positive going south. The capacity of the south bound receiving yard is seven hundred and twenty cars, but this number may be reduced when the yard is first constructed by leaving out some of the tracks or by using some of them for storage.

The south bound receiving yard is connected with the hump by a drill or hill track, which is run around the classification yard of the north bound hump. This drill track must be on such a grade that it will make the elevation of the hump in the least possible distance and thus allow the yards to

be placed close to each other. The maximum grade on these tracks was made one per cent. This is heavier than that recommended by the American Maintenance of Way Association, but is not as heavy as that recommended by Mr. H. W. North. The south bound hill tracks are placed fifty feet from the north bound classification tracks, which allows for a difference of elevation of twenty feet. The fill between the hill tracks and classification yard was assumed to have a one to one slope, the reason for this is that the material that would be used for fill is lake sand. This sand is very fine and has a small angle of repose. The turn around the end of the classification yard is negotiated by two curves connected by a tangent. The first of these is four degrees and fifteen minutes and the second is two degrees.

The hump and lump grades lie on a straightaway. The grade of the hump tracks must be such at the start that each car or cut of cars will be given a quick start as it passes over the hump. This requires a sharp grade below the crest but this can be eased and the grade ~~re~~ reduced until it is such, that sufficient momentum will be gained, by the time the ladder is reached, to carry the cars over the switches. The ladder tracks and the body tracks to the end of the yard are also put on a grade to carry ^[the Cars Through] the classification yard. It is necessary that these grades be heavy enough to give the cars sufficient speed at all points, especially at the throat of the yard since delays at that point will offset efficient operation in the classification yard. The speed attained on the hump should be maintained constant to the end of the ladder tracks. This will make it certain that all

cars will reach their classification tracks at the same rates of speed, no matter which track they are switched onto. The slopes on the ladders must be such as to overcome the resistance due to the switches, the curvature, the track, the journal friction and also to enable our land running cars. These cars will lay on the ladders and enter the classification tracks, slowing up somewhat as they enter and block in the classification yard. To avoid this, the grades are designed so the average cars allowed to run faster. In this way, the wheels start slightly accelerating. There should be a little grade in the short part of the classification yard to keep the cars drifting. This is often made equal to the track and journal friction. The surface has to be level or slightly adverse.

When it comes to the design of the ladders in accordance with the theories that have been stated above, a number of modifying conditions have to be taken into account and to be considered. One is the car is to be given proper speed. These factors are; the curvature of the switch leads, low joints, worn rails, lack of ballast, the resistance of the wind on cars when on the hump, and the sudden start necessary. Allowance must be made here also for the hard running cars and the empty cars, which will start slower, run harder and be more affected by the wind than will loaded cars. Since the grades chosen finally will take care of all these adverse conditions of wind, track and loading it follows that the free running cars would, if they were left unbraked, gain a much higher speed and would get beyond control. The brakes are, therefore, depended upon to keep the speed of the cars within safe limits. Notwithstanding the fact that cars may be braked, the damage due to collisions and bumping is

greatly increase safety, increase of weight and this partly balances the benefits of such increase. The safety of the hand-cars are due to the failure of brakes to set and will, therefore, exist on the lightest of gradients. For this reason it is useless to increase the efficiency of operation and preservation of our hand-cars. This is shown by the fact that in several yards, the hand-cars have been increased with good results and little effect on cost of use. This is shown on the Division of 300 yards of the Pennsylvania system. The grades which have been adopted are based on those of the Cape yard at New Bedford, but because of its more northern location which will increase the car resistance in winter and because of the velocity of the prevailing winds the grades adopted are slightly more extreme. The adopted grades are 3' acceleration grade for 25', below this a 1% grade for 175' and then 243' of a 4% grade. Vertical curves of 1500' radius are placed between the 1% and 4% grades and between the 4% grade and the 1.2% grade of the ladder. The scales, which are 3' long, are placed on the 1% grade. The leads to the dead tracks are to be made 14' long, which is sufficient to make the distance by which the dead rail track is separated from the scale track. This distance is 140', which is the standard of the American Maintenance of Way Association. The total length of scale and lead is, therefore, 140' and these can be placed on the stretch of 1% grade with sufficient approach to make the cars run easy at the scales. Any standard make of track scales will be acceptable, but an automatic attachment to register the weights of the cars is necessary since the cars will run over the scales at a speed that is too great to permit sight readings. The scales on the two trunks are placed opposite

each other. To allow this the summits of the humps are 300' apart and the 1½ grades are opposite each other. This arrangement makes the work on the foundations of the scale pits more economical and will permit better superintendence by the Hoigmosper.

The ladder tracks are on a 1.2½ grade, this amount being necessary to overcome the various resistances mentioned before. A double system of ladders is used, the outer ones diverging on a 4°14' curve, which is the degree of curve for a number 12 frog. The angle on the outer ladders is 8°25' and from each there are turnouts to seven body tracks, these turnouts being put in with number 9 frogs. The body tracks are spaced 12' center to center.

Through the center of the classification yard is run a thoroughfare track, which is a continuation of the dump track, the two outer ladders diverging from it at different points to avoid a three throw switch. The inner ladders diverge from the outer ones at points such that they will be parallel to the thoroughfare track and spaced 15' center to center from it. Eight body tracks diverge from each of the inner ladders, number 9 frogs being used on the turnouts. These tracks are spaced 12' center to center. Between each of these sets of body tracks and the outside ladders is placed a thoroughfare track spaced 15' center to center from the adjacent tracks. The thoroughfare tracks are, therefore, three in number, which is sufficient to give switch engine access to all parts of the yard without using tracks needed for car movements. They are placed next to the ladder tracks in each case and can, therefore, be used for poling tracks to help cars, which are stuck on the ladders. They are in no case to be used to run cars on.

The arrangement of the ladders on the Departure end of the classification yard is somewhat different from that of the receiving end. The inner ladder is inclined at an angle of $1^{\circ}25'$ to the center line. The seven body tracks in each of the two inner groups are continued parallel to the center line until they reach the turnout curve, $7^{\circ}25'$ for the number 9 frogs that were used on the ladders. The eight body tracks in the outer groups are inclined at an angle of $1^{\circ}25'$ so that they are parallel to the inside ladder. The outer ladders are the outermost of the tracks in the yard and are inclined to the body tracks they serve at an angle of $8^{\circ}25'$, making $16^{\circ}50'$ their usual inclination to the center line of the yard. Number 9 frogs are used on these ladders as well as on the inner ladders. The outer ladder on each side meets the inner one on a $7^{\circ}25'$ curve, as number 9 frogs are used. This leaves three tracks to connect with the departure yards, the thoroughfare track through the center of the yard being the only one retained. The two other thoroughfare tracks are run into the inner ladders at the end of the yard since they are no longer needed.

The grade of all the tracks in the classification yard is that of the ladders as far as the line on which the ladders end. By this plan the greater curvature in the outer tracks is not diminished going towards the inner ones, for the compensation is too small to be subtracted in parts. The grade of the ladders is 1.25 and of the body tracks .45 for $725'$ and then level to the end.

Each classification yard has 34 body tracks, including the ladders past the last switches, 5 thoroughfare tracks and 4 ladders. Of these only the body tracks can be considered in calculating the capacity of the yard.

The latter is given in the table in which the length of each track is also given.

The three tracks connecting the classification yard with the departure yard are long enough to allow a cross-over to be put in. Groups of cars from the classification tracks can be launched by using these cross-overs if they are not all from the same field of the yard and, therefore, have not been bunched on the ladder.

There are eleven tracks in each of the departure yards, which will take care of all out-going trains, awaiting departure and can be used for storage in case of emergency. The south bound departure yard is 5600' long, all tracks being of the same length and designed on the same principles that the receiving yards were. A ladder at 89', the angle of a number 8 frog is run across each departure yard to allow of communication through the yard. The lead track is a continuation of the old ladder, which is on an angle of $8^{\circ}25'$. It joins the main track in a switch with a number 10 frog and $3^{\circ}5'$ curve. The south bound departure yard is on a .022% grade until it reaches the elevation of the main track when it is continued on the grade of the latter. The north bound departure yard contains the same number of tracks that the south bound one does, but it is shaped in such a way that it conforms to the outline of the south bound receiving yard, which it borders. This yard is on a .04% grade until it reaches the level of the south bound receiving tracks at station 30 + 50. Its profile coincides with that of the receiving yard until it reaches the junction of the latter with the main line tracks. The north bound receiving yard is like the south bound receiving yard except that it is on a .372% grade in the direction of traffic.

The north bound hill tracks are on somewhat easier grades than the south

bound ones since they start at a greater elevation and so need not make as great a rise. This makes the north bound hump lower than the south bound hump and is, therefore, conducive to economy in grading. The grades of the south bound hill tracks are: level to station 98; $1\frac{1}{2}\%$ between stations 98 and 99 and 1.5% from 99 to 100, which is the summit of the hump. This 1.5% grade is put in for the purpose of bunching the cars as close as possible before they reach the summit. This makes it easy to uncouple the cars and makes work over the hump faster by eliminating delays.

The two classification yards are the same in all respects.

In the design of the yard consideration had to be given to the fact that many cars arrive without shipping directions and have to be held awaiting orders. The proper place to store these cars depends on the character of the cars to be held. Three distinct cases are given in the "Proceedings of the American Maintenance of Way Association." These are as follows:

First: It may be imagined that entire train loads of business will have to be held on arrival. If this occurs frequently, the storage yard should be located in close relation to the receiving yard, so that trains may be moved directly to the hump.

Second: The cars to be held may arrive mixed in with cars that are to go forward. If this is the general rule, the storage yard should be located in such relation to the classification yard that the cars can be brought to and from it readily.

Third: The character of the freight to be held may be such that it can be put in district and station order at once. In such cases the storage yard should be located in such relation to the classification and departure

yards that cars can be moved directly into the storage yard from the classification yard and then delivered to the departure yard as required.

These are the three principal cases and they show that the design of the storage yard is dependent on the character of the business done. The size of the storage yard is governed by the number of cars to be held. The length of the tracks should be such that a switch engine can readily handle all the cars on one track. This provision is made necessary by the fact that the hold tracks are to be operated by the push and pull plan.

The north bound hold yard was placed with its ladder leading from the track connecting the departure and classification yards. Hold traffic in this direction comes principally under the third classification and, therefore, it is placed as stated. Cross-overs between the drill tracks permit cars to be placed on any departure track. There are 8 tracks in this yard which vary from 1200' to 1300' in length. This yard is designed as a stub yard and is laid out as level throughout.

The south bound hold yard is connected with the tracks between the classification and departure yards, but owing to the necessity of keeping the yard symmetrical in shape, it was put between the dump and main line tracks. This necessitates the running of drill tracks around the south bound classification yard. This yard is also a push and pull, stub yard and contains 8 tracks of the same length as those in the north bound yard. The ladder angles in both are $3^{\circ}25'$. Number 9 frogs are used.

Gaboose tracks are provided at both ends of the yard and are connected with both departure and receiving yards. The fact that the two yards with which they connect are for traffic in opposite directions is immaterial. A

caboose can be detached from a train immediately upon its entrance into the receiving tracks and sent to the caboose tracks, while a caboose can be taken from any track in this yard to a train in the departure yard and attached to an out-going train with out loss of time. Each caboose yard contains 4 tracks and 60' long and is laid on a level plane.

The round house is placed between the main line tracks and the track connecting the north bound passenger and receiving yards. This location was chosen because it is the only place in which a semi-circular house could be placed and still have room for the connecting tracks. The round house has an outside diameter of 322' and the stalls have a depth of 90'. The turn-table is 68' in diameter and is approached by two tracks, one from the north and one from the south. The stalls are twenty five in number, which is deemed sufficient, since the yards are but a short distance from the main engine houses at Grinnell. Road engines would be sent to these houses if they were to be held for any length of time. Very little storage capacity for switch engines is needed since they are worked practically all the time.

The coal chutes, sand house and sand pipe for supplying the engines with water are situated south of the round house. They are made easy of access by being placed adjacent to the track leading from the turntable to the south bound departure tracks. This track is connected to the north drill track from the round house by a track around the turntable. This allows engines to leave the turntable by either track and still go directly to the coaling tracks. A passing track is placed around the portion of the coaling tracks, on which engines must stand when coaling.

The ash pits are to the north of the round house and are bordered by



the track leading directly to the turntable. The pit tracks are reached from a cross-over from this track. They are approached from the north by a track, which is parallel to the main line tracks and runs as far north as the end of the south bound receiving yard. Load engines can thus be run directly to the ash pits after being cut off from the incoming trains. Engines from the north bound receiving yards can get to the ash pits by a track, which twins out from the beginning of the mill tracks and is run across to the track, which leads past the round house. This track is connected by a cross-over with the ash tracks.

Out-going engines reach the south bound departure tracks by a track, which is a continuation of the coaling tracks. This track parallels the departure yard until the end of the yard is reached where a cross-over connects it with the outside track of the yard.

Out-going engines to be sent to the north bound departure yard, leave the coaling yard by a switchback that is laid around between the back of the round house and the main line, joining the track to the south bound receiving yard in a cross-over. The end of this is connected with the north bound departure yard, so that the engine can reach the latter. Engines that are to be sent out immediately after arrival can go from a receiving yard to the opposite departure yard by the tracks between the two, which are provided for the purpose.

Drainage for the yard must be provided since it is manifestly impossible to allow all the water from the yard to drain into the neighboring fields. Assistance in caring for this water is given by the new agricultural ditch being dug across the country. This ditch crosses the side of the yard at station 27 + 65. It can be carried under the yard by a 72" cast iron pipe culvert. It is of sufficient size to carry the additional drainage of the yard to the little Calumet

River, into which it empties at a distance of about 1-3/4 miles from the site of the yard. The side drainage is to be taken care of by standard size ditches at either side of the yard emptying into the main ditch. The ditches south of the main one can be dug on the natural slope, which is sufficient. The ditches north of the main one must be laid on an artificial slope, which can be accomplished for the short distance required. Three lines of tile are placed longitudinally through the yard. These tiles are 6" in diameter and are laid on a .3% grade emptying into the main ditch. These tiles are to be laid below the natural surface to keep the ground water from rising. They will also take care of seepage.

The length of tracks and basin capacity are given on the accompanying bill of material. A table of earth work is also given.

STA.	<u>ADP.</u>		<u>CG. VDR.</u>	
	WASH.	ENG.	WASH.	ENG.
0	1.0			
1	180.77		454.7	
2	507.32		1004.1	
3	101.21		2407.3	
4	318.70		1315.1	
5	501.27		1071.1	
6	602.70		1000.7	
7	774.20		1700.0	
8	507.22		1078.0	
9	301.74		1000.0	
10	1400.70		3070.0	
11	1290.01		1170.0	
12	1170.07		1040.0	
13	1590.20		3000.1	
14	1722.47		3150.0	
15	1001.00		1711.0	
16	2120.70		7134.0	
17	2102.71		7007.0	
18	2400.02		3523.1	
19	2672.25		2110.0	
20	2000.40		1000.1	
21	2900.20		1000.0	
22	3107.25		1140.7	
23	5304.11		12135.1	
24	3590.22		12360.4	

ST. A.	ST. B.	C.	ST. C.	D.
25	3571.24		15001.6	
26	4005.10		14316.0	
27	4177.04		15045.1	
28	4045.77		14075.1	
29	4035.71		14115.4	
30	4001.00		13819.0	
31	4727.50		17110.1	
32	5111.11		1700.0	
33	5101.10		1700.7	
34	5101.71		16001.8	
35	6001.10		2100.1	
36	6001.10		2000.1	
37	6001.72		2100.0	
38	6001.10		2000.1	
39	6001.10		2000.7	
40	7001.10		2000.6	
41	7001.10		2000.7	
42	7001.10		2000.0	
43	8001.21		2000.1	
44	8001.57		20001.0	
45	8001.10		20001.2	
46	8001.21		20001.0	
47	8001.32		20001.0	
48	8001.37		20001.0	
49	8001.12		20001.0	

STA.	1959	1960	1961	1962
50	5500.70		2044.2	
51	5501.52		2140.2	
52	5503.71		2253.1	
53	5505.10		2300.0	
54	5507.00		2410.3	
55	5508.10		2493.1	
56	5510.00		2500.0	
57	5511.00		2500.0	
58	5512.70		2500.0	
59	5513.70		2500.0	
60	5515.00		2500.0	
61	5516.00		2500.0	
62	5517.00		2500.0	
63	5518.00		2500.0	
64	5519.00		2500.0	
65	5520.00		2500.0	
66	5521.00		2500.0	
67	5522.00		2500.0	
68	5523.00		2500.0	
69	5524.00		2500.0	
70	5525.00		2500.0	
71	5526.00		2500.0	
72	5527.00		2500.0	
73	5528.00		2500.0	
74	5529.00		2500.0	

AS-4

CU. YD.

STA.	WBM.	WBM.	WBM.	WBM.
75	0690.24		06007.5	
76	0772.32		06050.2	
77	0772.45		06224.2	
78	0810.10		06417.7	
79	0840.01		06702.0	
80	0894.1		07001.1	
81	0931.07		07471.7	
82	0911.07		07401.1	
83	0875.07		07107.0	
84	0837.1		06701.2	
85	0800.1		06300.0	
86	0710.1		05201.0	
87	0670.1		04901.1	
88	0610.1		04501.2	
89	0570.01		04100.0	
90	0530.07		03700.2	
91	0470.01		03301.7	
92	0500.07		03000.0	
93	0470.01		02700.0	
94	0430.01		02301.0	
95	0350.01		01500.0	
96	0270.01		00700.0	
97	0210.01		00100.0	
98	0170.07		00001.0	
99	0140.15		00000.0	

AREA

SU. YRS.

STA.	INDEX.	INC.	INDEX.	INC.
100	9052.30		33705.1	
101	8872.01		33195.7	
102	8589.22		32554.1	
103	8264.11		31191.0	
104	8015.57		30115.5	
105	7739.60		29167.4	
106	7454.15		28101.4	
107	7154.04		27045.3	
108	6895.40		25985.7	
109	6611.94		24913.5	
110	6305.24		24194.9	
111	5943.73		23765.6	
112	5610.40		23553.5	
113	5525.16		20635.7	
114	5145.55		19762.4	
115	4807.12		18768.7	
116	4458.71		17456.2	
117	4116.42		15717.7	
118	3819.55		14063.3	
119	3373.15		12439.5	
120	3030.50		10035.6	
121	2627.42		13440.3	
122	3678.27		13329.1	
123	3708.33		13670.9	
124	3912.41		14112.5	

STA.	ARL.		30. YDI.	
	MBK.	W.C.	MBK.	W.C.
125	4482.60		13546.3	
126	4678.37		16864.3	
127	4919.35		17377.7	
128	4974.12		17766.5	
129	5217.15		17770.7	
130	5359.02		17362.5	
131	5124.50		13331.4	
132	4775.21		16817.1	
133	4555.34		17328.1	
134	4562.92		17339.3	
135	4682.70		15490.9	
136	5770.37		14794.1	
137	5771.57		15827.7	
138	5794.73		11953.7	
139	2791.90		16932.3	
140	2551.32		2054.7	
141	2584.54		1633.2	
142	2656.28		5760.4	
143	1794.30		7151.1	
144	1584.72		6230.4	
145	1556.12		5146.7	
+30	1511.44	7.4	1431.4	
146	1250.36	119.50	3519.5	143.3
147	1023.23	106.12	4219.4	549.5
148	789.44	250.24	3564.8	808.1

7.3.74

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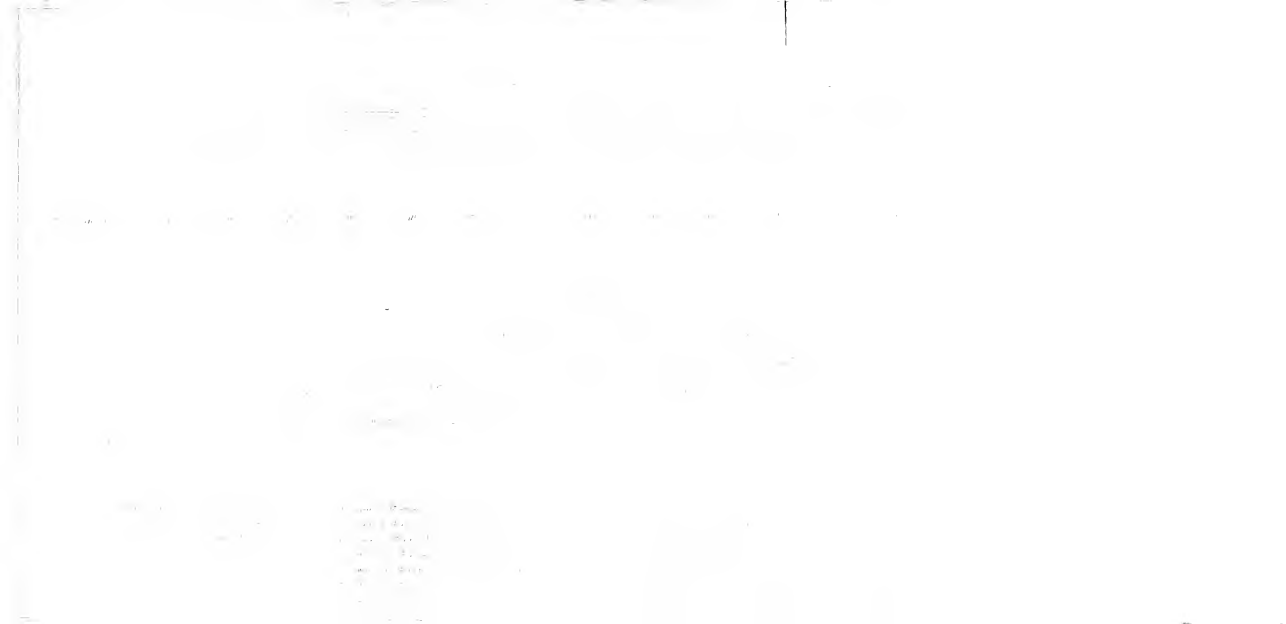
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149	562.50	562.10	2301.7	1157.9
150	530.25	476.60	1702.5	1545.3
151	254.62	157.10	1151.2	1302.4
152	124.21	842.40	174.0	2221.4
153	11.20	71.20	172.2	2562.5
+40	0.00	450.10	0.0	1135.9
154		0.00		1945.5
155		734.00		5415.1
156		1500.70		3769.3
157		1121.70		4157.6
158		1080.10		4597.2
159		1450.10		5000.5
160		150.24		5411.6
161		2011.13		5785.9
162		1801.32		5553.3
163		1203.04		4811.9
164		1022.00		4122.5
165		750.20		3288.5
166		481.70		2315.7
+50	0.00	500.72		763.7
167	10.00	210.60	17.5	499.3
168	50.74	100.84	145.0	590.3
+70	75.20	0.70	175.7	140.3
169	110.02		160.4	
170	280.16		701.1	

STA.	<u>AREA</u>		<u>CU. YDS.</u>	
	BASE.	THK.	THK.	CU. YDS.
171	502.14		1.5	753.21
172	874.52		1.5	1311.78
173	225.28		1.5	337.92
174	72.70		1.5	109.05
175	1.77		1.5	2.66
TOTAL			5,000,00	87160.0

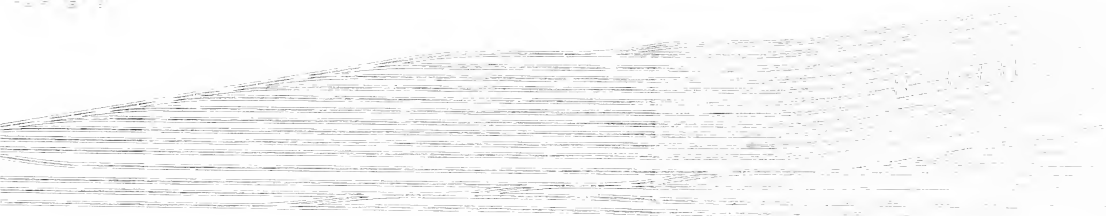


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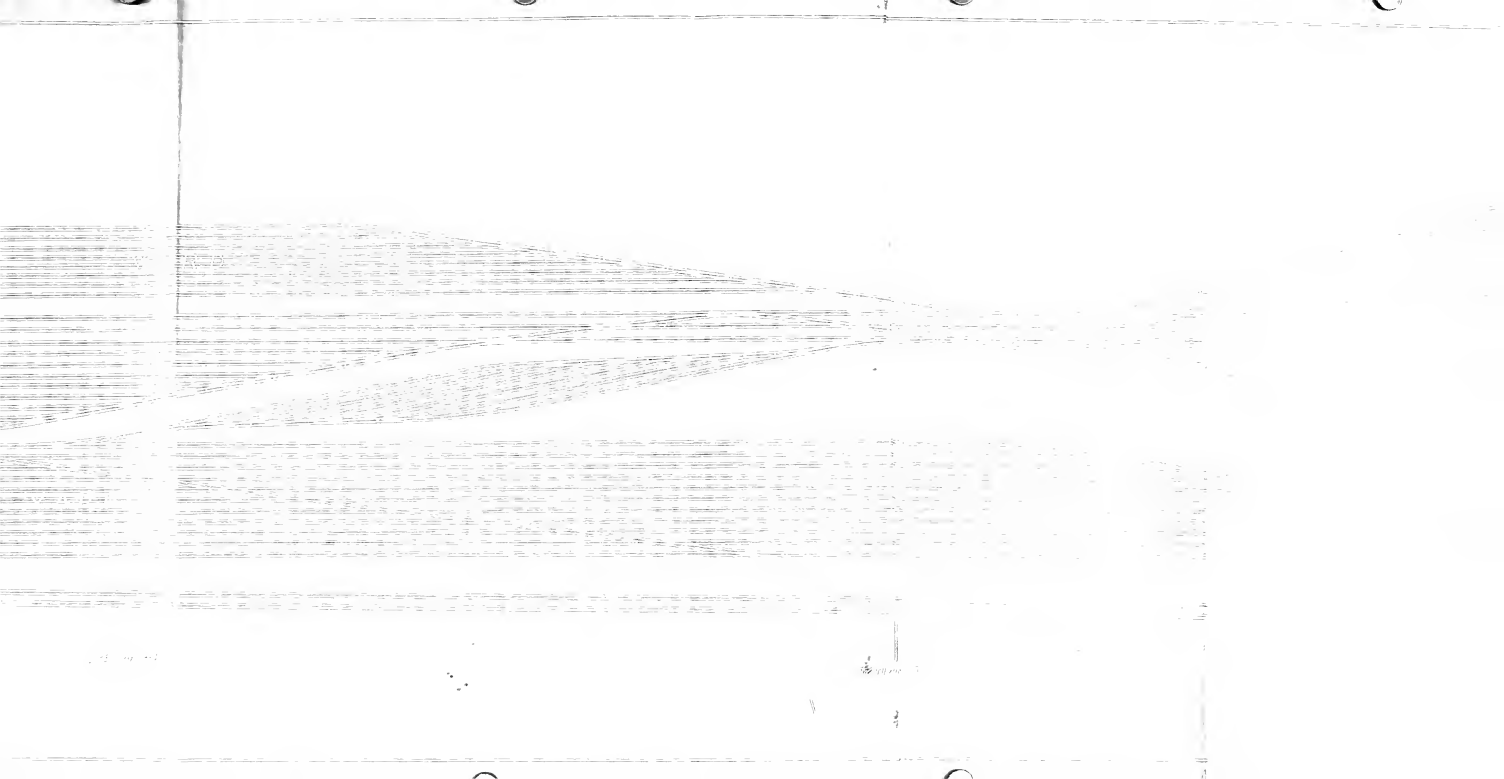
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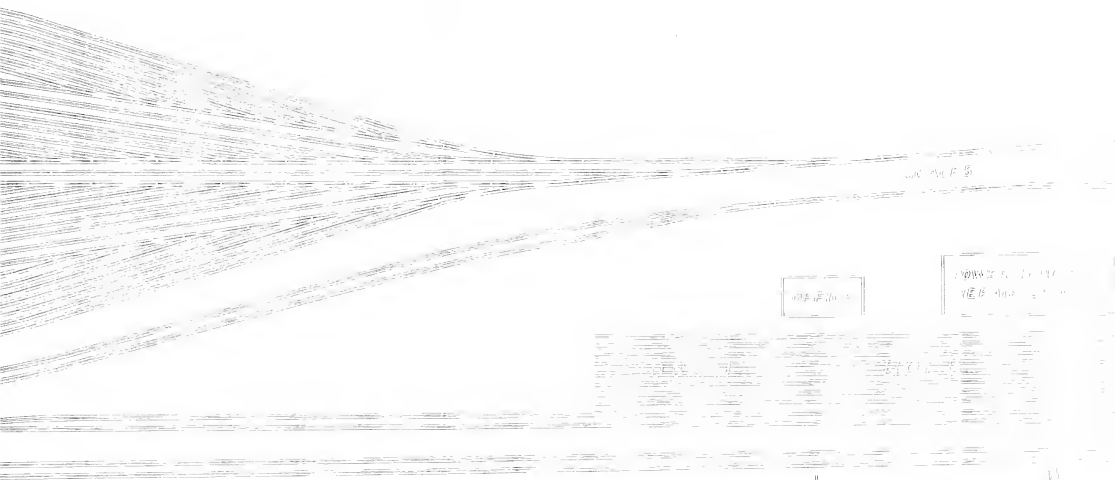


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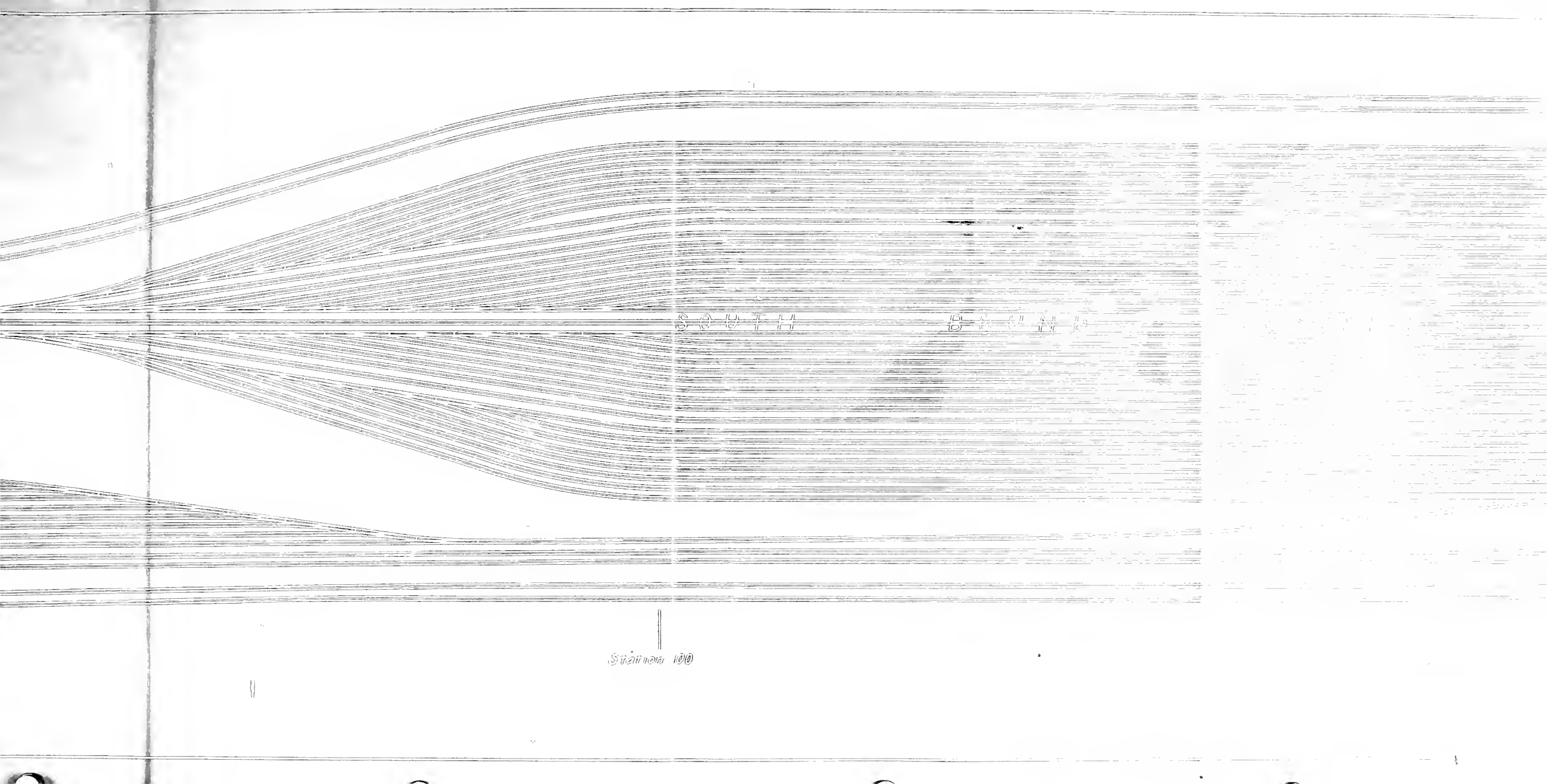
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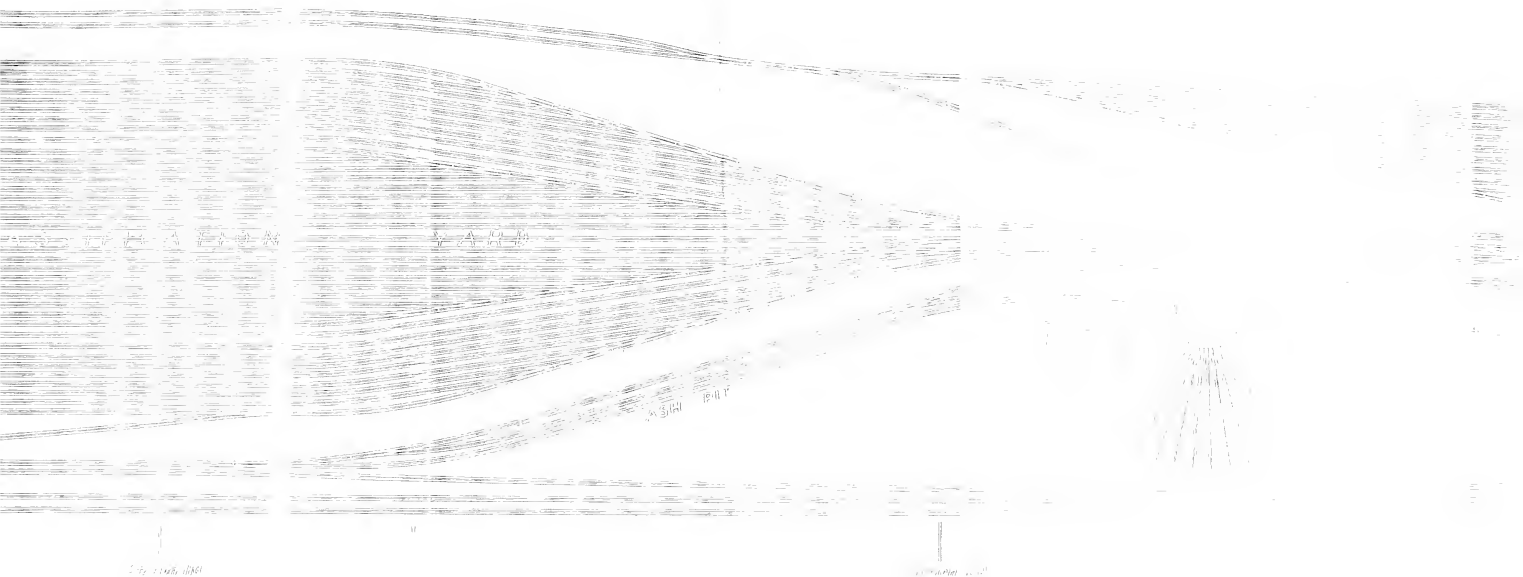
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WATER PANS (1)

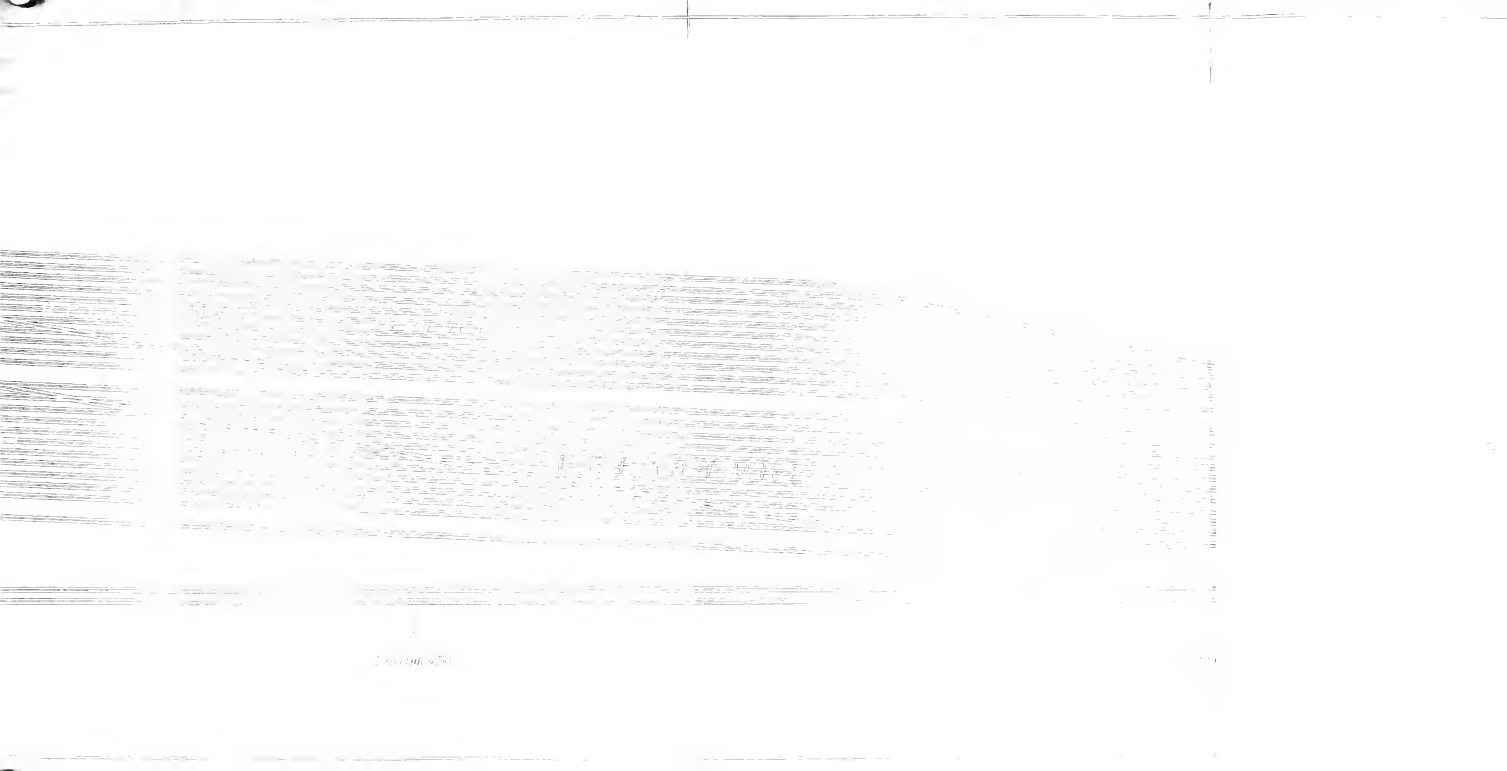
WATER PANS (2)

WATER PANS (3)

WATER PANS (4)

WATER PANS (5)

WATER PANS (6)



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Volume 1 of 1000



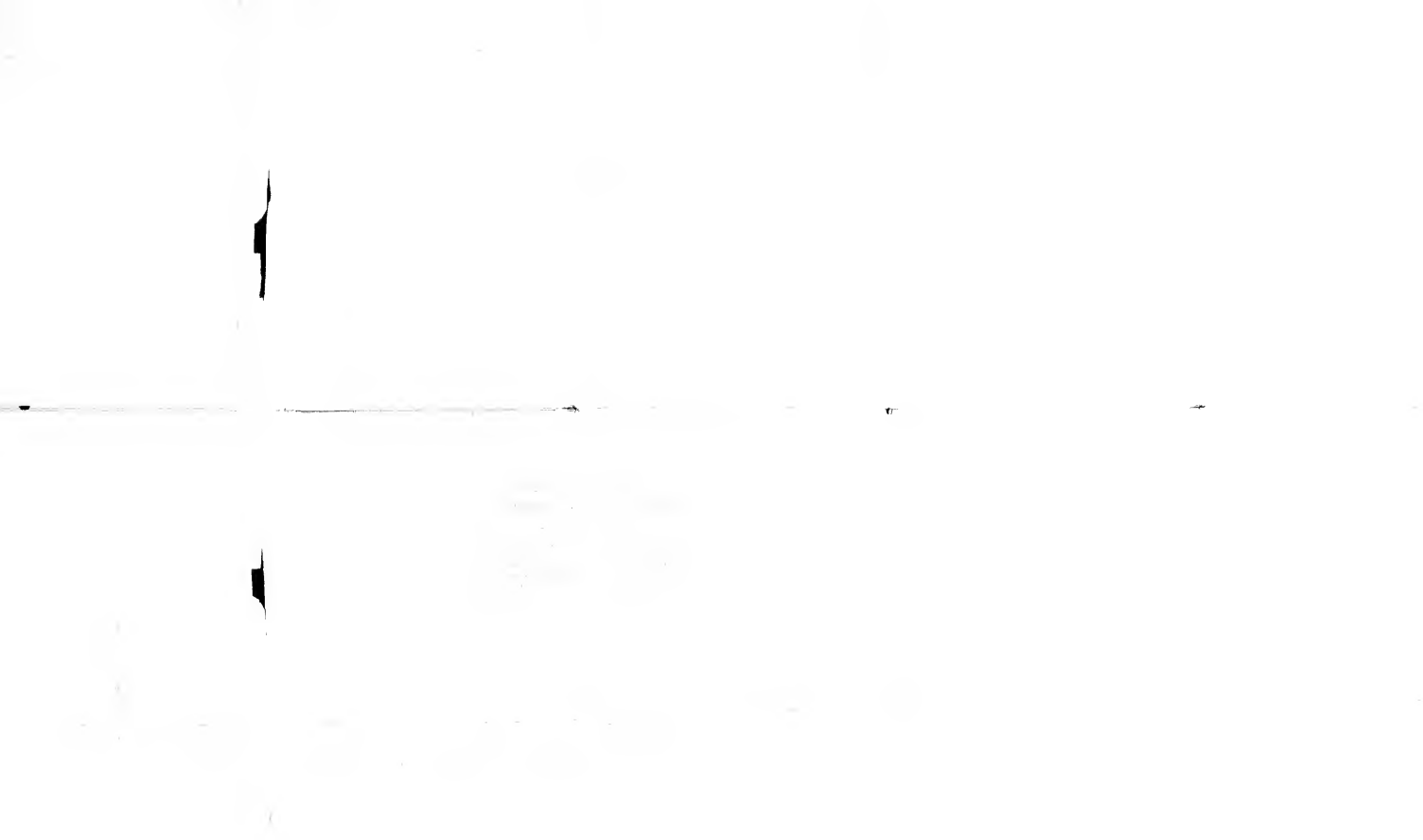
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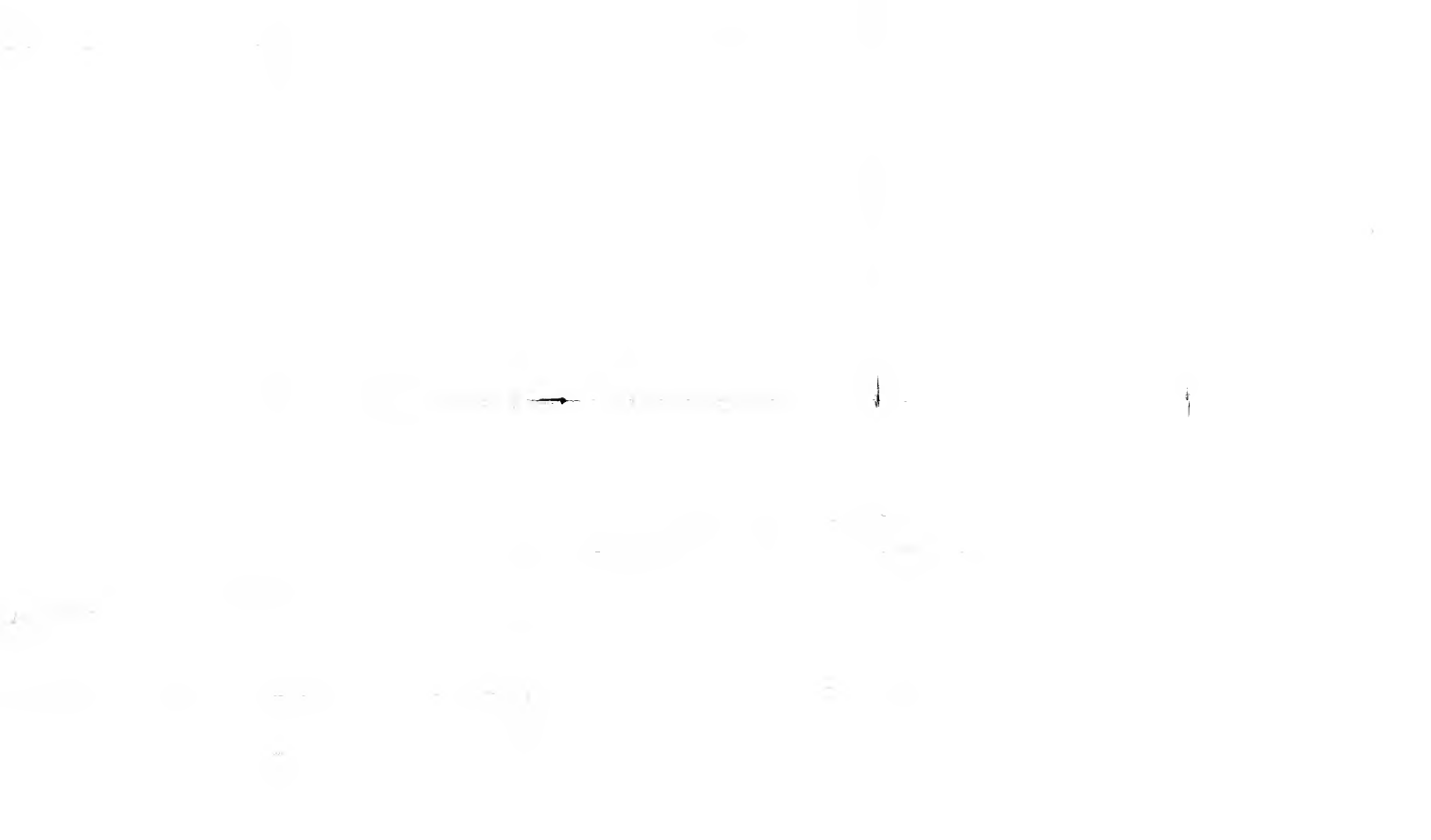


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